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(71) Applicant (for all designated States except US):
SIEMENS VDO AUTOMOTIVE SPA [IT/IT]; S.S.
206 - km 28 Loc. Luciana, I-56040 Fauglia/Pisa (IT).

(72) Inventor; and

(75) Inventor/Applicant (for US only): D'ARRIGO, Angelo
[IT/IT]; Via Filangeri 28, I-57013 Rosignano Solvay (IT).

(74) Common Representative: SIEMENS VDO AUTOMO-
TIVE SPA; Peter Berg, European Patent Attorney, Post-
fach 22 16 34, I-80506 München (IT).

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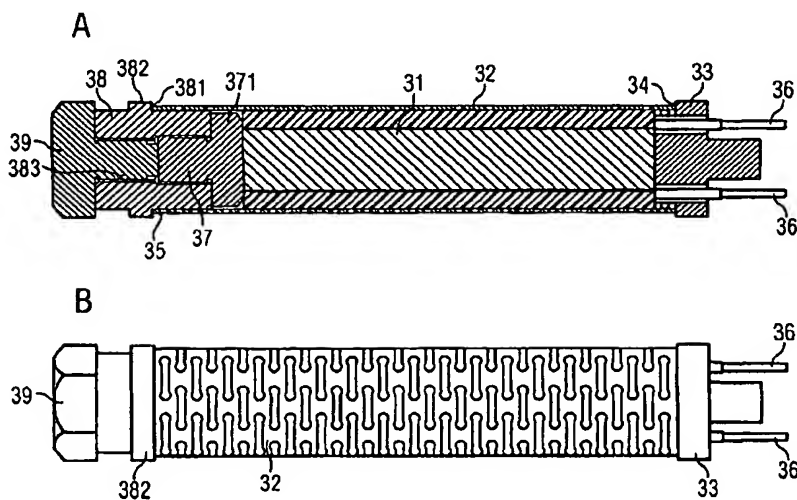
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(54) Title: ACTUATOR UNIT AND METHOD FOR MANUFACTURING AN ACTUATOR UNIT



(57) **Abstract:** An actuator unit comprises a tube spring (32), a piezoelectric actuator (31), that is inserted into the tube spring (32), a first cap (33), that is connected to the tube spring (32) at a first free end of the tube spring (32) and which is adjoined by the piezoelectric actuator (31), a tube-shaped body 38, that is connected to the tube spring (32) by joining and is arranged in the area of a second free end (35) of the tube spring (32), and a means for pretensioning, that is supported by the tube-shaped body (38) and pretensions the piezoelectric actuator (31). The actuator unit is simple and cheap to manufacture.

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